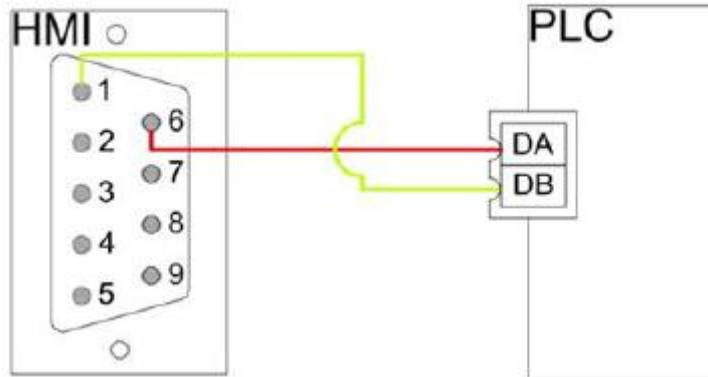


COM1



Configuração RS485 - CLP

Parameter setting

Memory capacity	Device	PLC name	Special function block	PLC system(1)	PLC system(2)	Positioning		
CH1		<input checked="" type="checkbox"/> Operating communication setting						Default
Protocol Dedicated protocol		<input type="checkbox"/> Control line		H/W type RS-485				Check
Data length 7bit		Control mode Disable		<input checked="" type="checkbox"/> Sum check				End Set
Parity Even		Transmission control procedure Form 4 (with CR/LF)		Station number setting 00 H (00H-0FH)				Cancel
Stop bit 1bit		Time out judge time 1 *10ms (1-255)						
Transmission speed 9600		<input type="checkbox"/> Header		<input type="checkbox"/> Terminator				

Configuração RS485 – IHM

Communication Connection

Remote PLC	Ethernet PLC	Service	Printer	Keyboard
COM1	COM2	COM3	COM4	Remote HMI

Unused Connect Device(Master) Provide Service(Slave)

Manufacturer: HCFA
Device Type: HCFA TX-485ADP_485BD
Device Alias: Device Alias can't be null! Show alias by d

Pre-set Station No.: Constant 0 Synchronize Station No.

Broadcast Station: Master Station No.: 1

Communication Setting

Communication Type: RS485-2
Baud Rate: 9600
Data Bit: 7
Stop Bit: 1
Parity Bit: Even

Compatible Model
HCFA TX-485ADP_485BD

Reset Advance

Instructions

Help OK Cancel